



# Environmental product declaration

in accordance with ISO 14025 and EN 15804+A2

1 m² ROCKWOOL® Prolit Lamella Mat (paper) for the Nordic market (R=1)





The Norwegian EPD Foundation

## Owner of the declaration: ROCKWOOL Nordics

#### **Product**

1  $\rm m^2$  ROCKWOOL® Prolit Lamella Mat (paper) for the Nordic market (R=1)

## **Declared unit:**

1 m2

## This declaration is based on Product Category

CEN Standard EN 15804:2012+A2:2019 serves as core PCR. NPCR Part A Construction products and services. NPCR 012:2022 Part B for Thermal insulation products

## Program operator:

The Norwegian EPD Foundation

## **Declaration number:**

NEPD-4117-3336 (RW655102)

## **Registration number:**

NEPD-4117-3336 (RW655102)

#### Issue date:

27.02.2025

## Valid to:

03.01.2028

## **EPD** software:

LCAno EPD generator ID: 655102



## **General information**

#### **Product**

1  $m^2$  ROCKWOOL® Prolit Lamella Mat (paper) for the Nordic market (R=1)

## **Program operator:**

The Norwegian EPD Foundation
Post Box 5250 Majorstuen, 0303 Oslo, Norway

Phone: +47 977 22 020 web: www.epd-norge.no

## **Declaration number:**

NEPD-4117-3336 (RW655102)

#### This declaration is based on Product Category Rules:

CEN Standard EN 15804:2012+A2:2019 serves as core PCR. NPCR Part A Construction products and services.

NPCR 012:2022 Part B for Thermal insulation products

#### Statement of liability:

The owner of the declaration shall be liable for the underlying information and evidence. EPD Norway shall not be liable with respect to manufacturer information, life cycle assessment data and evidences.

#### **Declared unit:**

1 m2 1  $\text{m}^2$  ROCKWOOL® Prolit Lamella Mat (paper) for the Nordic market (R=1)

## **Declared unit with option:**

A1-A3,A4,A5,C1,C2,C3,C4,D

## **Functional unit:**

**Functional Unit Comparability:** 

The specific product, referred to in the declared unit has the following specifications: thickness: 37 mm, density: 36 kg/m³, weight: 1,3 kg.

## General information on verification of EPD from EPD tools:

Independent verification of data, other environmental information and the declaration according to ISO 14025:2010, § 8.1.3 and § 8.1.4. Verification of each EPD is made according to EPD-Norway's guidelines for verification and approval requiring that tools are i) integrated into the company's environmental management system, ii) the procedures for use of the EPD tool are approved by EPD-Norway, and iii) the process is reviewed annually by an independent third party verifier. See Appendix G of EPD-Norway's General Programme Instructions for further information on EPD tools

## **Verification of EPD tool:**

Independent third party verification of the EPD tool, background data and test-EPD in accordance with EPDNorway's procedures and guidelines for verification and approval of EPD tools.

Third party verifier:

Jane Anderson, Construction LCA Ltd

(no signature required)

### Owner of the declaration:

ROCKWOOL Nordics Contact person: Christian J. Kofod Phone: +45 4656 1616 e-mail: info@rockwool.com

#### Manufacturer:

**ROCKWOOL Nordics** 

## Place of production:

ROCKWOOL Nordics Hovedgaden 501 DK-2640 Hedehusene, Denmark

#### Management system:

ISO 14001, ISO 9001

#### **Organisation no:**

CVR nr. 42391719

#### Issue date:

27.02.2025

## Valid to:

03.01.2028

## Year of study:

2021

## **Comparability:**

EPD of construction products may not be comparable if they not comply with EN 15804:2012+A2:2019 and seen in a building context.

## **Development and verification of EPD:**

The declaration is created using EPD tool lca.tools ver EPD2022.03, developed by LCA.no. The EPD tool is integrated in the company's management system, and has been approved by EPD Norway.

Developer of EPD: Amalie Leanda Pajbjerg

Reviewer of company-specific input data and EPD: Nora Amlie Jansrud

### Approved:



## **Product**

## **Product description:**

This EPD documents the potential environmental impacts of 1 m<sup>2</sup> of ROCKWOOL® Prolit Lamella Mat (paper) stone wool insulation with a thermal resistance (R-value) equal to 1 m<sup>2</sup>K/W. The intended use of the EPD is to communicate quantified environmental impacts of construction products for application in the assessment of the environmental performance of buildings.

This EPD is covered by NEPD-4117-3336 available on www.epd-norge.no

#### **Product specification**

The average composition used for this EPD is calculated based on average factory consumption figures for raw materials. The raw materials are mainly non-scarce stones, and resin binder.

Materials	Value	Unit
ROCKWOOL Stone Wool	> 95	%
De-duster and water repellency oil	< 1	%
Binder	< 5	%
Kraft paper facing	< 2	%

#### **Technical data:**

For the products covered by this EPD, the performance data are in accordance with the declaration of performance with respect to its essential characteristics according to EN 13162:2012+A1:2015, "Thermal insulation products for buildings – Factory made mineral wool (MW) products – Specification".

- Thermal conductivity: 0,037 W/mK, reference standards: EN 12939 and EN 12667
- Fire class: A1, reference standard: EN 13501-1:2007 + A1:2009

A full overview of the technical specifications can be found on www.rockwool.com

#### Market:

This EPD is intended for the Nordic market. The EPD can be used in other specific Nordics markets by adjusting the A4 module to reflect correct transportation distance.

## Reference service life, product

ROCKWOOL® stone wool thermal insulation products are extremely durable and provide effective performance for the lifetime of a building or host structure, with no need to be replaced. The thermal, fire-resistance, and acoustic performance of ROCKWOOL® stone wool products, when correctly installed, remains the same during 60 years reference service life or as long as the insulation is part of the building.

## Reference service life, building or construction works

In this EPD, the reference service life of a building is set to 60 years.

## LCA: Calculation rules

#### **Declared unit:**

1 m2 1 m² ROCKWOOL® Prolit Lamella Mat (paper) for the Nordic market (R=1)

## **Cut-off criteria:**

All major raw materials and all the essential energy are included. All hazardous materials and substances are considered in the inventory. Data sets within the system boundary are complete and fulfil criteria for the exclusion of inputs and output criteria. All data, materials and energy consumptions, have been specified according to the production data and have been considered within the inventory analysis.

#### Allocation

The allocation is made in accordance with the provisions of EN 15804+A2. Production activities, electricity and energy consumption and waste generation are allocated equally among all products from the production site through mass allocation.

#### Data quality:

All data represents the applicable geography, time and technology for the specific and generic data, generally assessed as good and very good. Primary data are collected from the specific production sites, in the reference year 2021 and represent stabilized production. Generic data is from GaBi database (version 2021) with GaBi Software version 10.0.1.92.

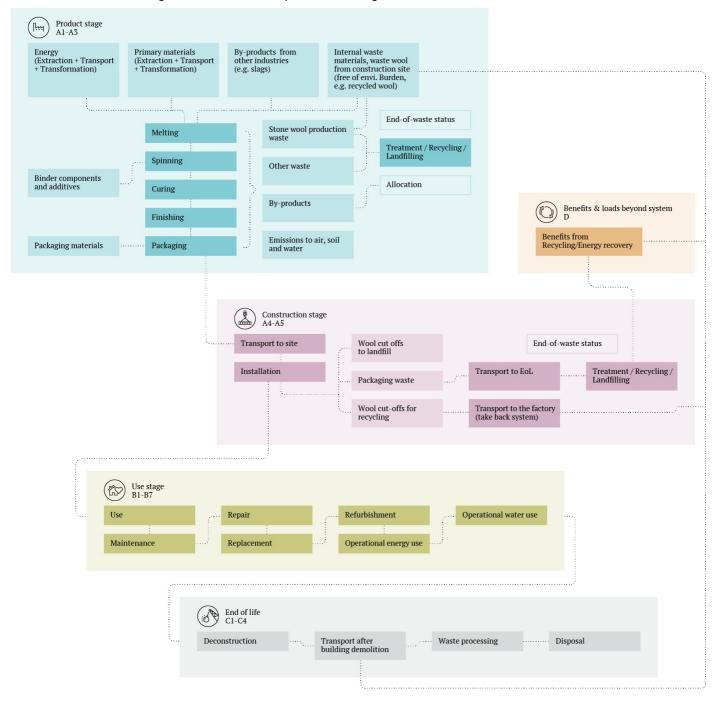


## System boundaries (X=included, MND=module not declared, MNR=module not relevant)

	Product stage		ge	Construction installation stage			Use stage			End of life stage		Beyond the system boundaries					
Raw	materials	Transport	Manufacturing	Transport	Assembly	Use	Maintenance	Repair	Replacement	Refurbishment	Operational energy use	Operational water use	De- construction demolition	Transport	Waste processing	Disposal	Reuse-Recovery- Recycling-potential
Α	.1	A2	A3	A4	A5	В1	B2	В3	B4	B5	В6	В7	C1	C2	C3	C4	D
X	(	Х	X	Χ	X	MNR	MNR	MNR	MNR	MNR	MNR	MNR	Х	Х	Х	Χ	X

## System boundary:

The LCA is performed as a 'cradle-to-grave' study, addressing all life cycle stages identified in the EN 15804+A2. All major raw materials, energy, electricity use and waste are included for all life cycle modules, see flowchart below. Use stage B1-7 modules are considered but are not relevant, as there are no activities and no significant environmental impact in the use stage.





## LCA: Scenarios and additional technical information

The following information describe the scenarios in the different modules of the EPD.

The EPD is based on LCA inventory data from the producing factories. The reference flow is a weighted average based on the distribution of production capacity

Transport from production place to assembly/user (A4)

The A4 distance is calculated as weighted average distance for the Danish market

## Assembly (A5)

Sent to landfill

Hazardous waste disposed

In A5 the default installation is assumed to be manual, therefore no energy consumption or ancillary equipment is needed. The product waste from installation is assumed to be 2% and according to the modularity principle of EN 15804+A2 its impacts are fully allocated to A5, following same EoL scenario as in C. The A5 module includes also the corresponding end-of-life considerations for packaging (10 % landfill). The credits from heat and electricity recovery from incineration or material recycling from module A5 (90% recycling and energy recovery) are attributed to module D.

Use stage (B1, B2, B3, B4, B5, B6, B7)

There are no consumables and no maintenance (B2), repair (B3), replacements (B4) or refurbishments (B5) required during the use of ROCKWOOL® thermal insulation products in standard conditions. They do not use energy (B6) or water (B7) during their operational life. No LCA: Scenarios and additional technical information EPD for the best environmental decision 8 significant emissions to the indoor environment occur in module (B1). Therefore, modules B1-B7 are not relevant for this EPD and will not be displayed in the tables below.

Benefits and loads beyond the system boundaries (D)

Benefits in module D are created from packaging materials treatment after installation and recycling potential of stone wool in the end of life. Quantities of packaging materials include both recycled materials and materials sent for energy recovery. Recycling potential of net stone wool material is considered here.

Transport from production place to user (A4)	Capacity utilisation (incl. return) %	Distance (km)	Fuel/Energy Consumption	Unit	Value (Liter/tonne)
Container ship, 5,000 to 200,000 dwt payload capacity, ocean going (kgkm)	40,0 %	141	0,004	l/tkm	0,56
Transport from Doense: Truck, Euro 6, 27t payload (kgkm)	30,0 %	134	0,019	l/tkm	2,55
Transport from Moss: Truck, Euro 6, 27t payload (kgkm)	30,0 %	54	0,019	l/tkm	1,03
Transport from Trondheim: Truck, Euro 6, 27t payload (kgkm)	30,0 %	64	0,019	l/tkm	1,22
Transport from Vamdrup: Truck, Euro 6, 27t payload (kgkm)	30,0 %	68	0,019	l/tkm	1,29
Transport from production place to user (A4)	Unit	Value			
Transport, Truck, Euro 6, 27t payload (kg/km)	km	320			
Assembly (A5)	Unit	Value			
Water consumption	m3	0,00000000			
Material loss	kg	0,026			
Wood packaging	kg	0,045			
Electricity consumption	kWh	0,00000000			
Cardboard and paper packaging	kg	0,0016			
Plastic packaging	kg	0,013			
Auxiliary	kg	0,00000000			
Other energy carriers	MJ	0,00000000			

Transport to waste processing (C2)	Capacity utilisation (incl. return) %	Distance (km)	Fuel/Energy Consumption	Unit	Value (Liter/tonne)
Waste transport, Denmark, DOE: Truck, Euro 6 (kgkm)	50,0 %	63	0,025	l/tkm	1,58
Waste transport, Denmark, VAM: Truck, Euro 6 (kgkm)	50,0 %	32	0,025	l/tkm	0,79
Waste transport, Norway: Truck, Euro 6 (kgkm)	50,0 %	55	0,025	l/tkm	1,38
Waste processing (C3)	Unit	Value			
Collected as mixed construction waste	kg	0,80			
Energy recovery	kg	0,049			
Sent for reuse	kg	0,49			
Sent for recycling	kg	0,010			
Hazardous waste disposed	kg	0,00000000			
Disposal (C4)	Unit	Value			
Collected as mixed construction waste	kg	0,00000000			

1,24

0,000000000

kg



Benefits and loads beyond the system boundaries (D)	Unit	Value		
Energy recovered	MJ	0,31		
Packaging recycled	ka	0.015		



## **LCA: Results**

The LCA results are presented below for the declared unit defined on page 2 of the EPD document.

Enviro	Environmental impact											
	Indicator	Unit	A1-A3	A4	A5	C1	C2	C3	C4	D		
	GWP-total	kg CO <sub>2</sub> -eq	8,47E-01	5,03E-02	1,02E-01	0	4,72E-03	0,00E+00	1,64E-01	-3,74E-02		
	GWP-fossil	kg CO <sub>2</sub> -eq	1,06E+00	4,99E-02	2,99E-02	0	4,68E-03	0,00E+00	2,71E-02	-4,12E-02		
	GWP-biogenic	kg CO <sub>2</sub> -eq	-2,14E-01	1,36E-05	7,16E-02	0	-4,88E-07	0,00E+00	1,36E-01	3,83E-03		
	GWP-luluc	kg CO <sub>2</sub> -eq	5,58E-04	3,77E-04	2,04E-05	0	3,76E-05	0,00E+00	6,23E-05	-9,65E-06		
Ö	ODP	kg CFC11 -eq	3,40E-09	0,00E+00	1,50E-10	0	0,00E+00	0,00E+00	0,00E+00	0,00E+00		
Œ	AP	mol H+ -eq	1,04E-02	1,42E-04	2,29E-04	0	4,95E-06	0,00E+00	1,77E-04	-1,11E-04		
	EP-FreshWater	kg P -eq	1,01E-05	5,01E-07	2,50E-07	0	1,40E-08	0,00E+00	7,97E-07	-3,20E-08		
	EP-Marine	kg N -eq	1,30E-03	3,79E-05	3,33E-05	0	1,63E-06	0,00E+00	5,74E-05	-2,25E-05		
-	EP-Terrestial	mol N -eq	3,63E-02	4,30E-04	7,97E-04	0	1,94E-05	0,00E+00	5,30E-04	-2,45E-04		
	POCP	kg NMVOC -eq	2,94E-03	1,07E-04	7,54E-05	0	4,33E-06	0,00E+00	1,85E-04	-7,19E-05		
	ADP-minerals&metals <sup>1</sup>	kg Sb-eq	2,74E-07	3,04E-09	6,10E-09	0	4,20E-10	0,00E+00	2,36E-09	-5,54E-09		
	ADP-fossil <sup>1</sup>	MJ	1,11E+01	6,63E-01	3,15E-01	0	6,27E-02	0,00E+00	3,63E-01	-1,01E+00		
<b>%</b>	WDP <sup>1</sup>	$m^3$	1,41E-01	4,17E-04	1,04E-02	0	4,10E-05	0,00E+00	2,65E-03	-1,43E-02		

GWP-total = Global Warming Potential total; GWP-fossil = Global Warming Potential fossil fuels; GWP-biogenic = Global Warming Potential biogenic; GWP-luluc = Global Warming Potential land use and land use change; ODP = Depletion potential of the stratospheric ozone layer; AP = Acidification potential, Accumulated Exceedance; EP-freshwater = Eutrophication potential, fraction of nutrients reaching freshwater end compartment: EP-marine = Eutrophication potential, fraction of nutrients reaching marine end compartment; EP-terrestrial = Eutrophication potential, Accumulated Exceedance; POCP = Formation potential of tropospheric ozone; ADP-minerals&metals = Abiotic depletion potential for non-fossil resources; ADP-fossil = Abiotic depletion for fossil resources potential; WDP = Water (user) deprivation potential, deprivation-weighted water consumption

Reading example: 9.0 E-03 = 9.0\*10-3 = 0.009

1. The results of this environmental impact indicator shall be used with care as the uncertainties on these results are high or as there is limited experienced with the indicator.

## Remarks to environmental impacts

The main GWP contribution from the product life cycle is linked to the Product stage (A1-A3). This is primarily related to the materials delivered to the factory gate and consumption of energy.

The CO2 absorbed by the wood in the wooden pallets is represented by a negative GWPbiogenic.

The GWP-Biogenic, e.g. the carbon stored in the wooden pallets, is released during the construction stage phase (A5) where the wood is presumed incinerated with energy recovery.

The benefits from energy recovery (a negative GWP) from incineration of packaging materials (wood pallets and plastic foils) is allocated to Benefits & Loads beyond system (D).

Impacts linked to end of life stages (C1-C4) are primarily linked to transportation of stone wool to recycling or to landfill.

Melting virgin materials or re-melting returned ROCKWOOL stone wool are both similarly energy intensive processes. Increasing the recycling rate for return wool, will therefore not lead to great variations in the overall GWP profile. However, increased recycling will be linked directly to reduction of waste sent to landfill.



Addition	nal environme	ental impact indicators								
In	ndicator	Unit	A1-A3	A4	A5	C1	C2	C3	C4	D
	PM	Disease incidence	8,66E-08	2,09E-09	1,85E-09	0	3,00E-12	0,00E+00	2,10E-09	-1,55E-09
	IRP <sup>2</sup>	kgBq U235 -eq	1,33E-02	1,15E-04	1,27E-03	0	1,09E-05	0,00E+00	4,68E-04	-5,42E-04
	ETP-fw <sup>1</sup>	CTUe	3,60E+00	4,78E-01	1,15E-01	0	4,52E-02	0,00E+00	2,44E-01	-2,97E-02
44.	HTP-c <sup>1</sup>	CTUh	1,12E-09	1,00E-12	2,50E-11	0	0,00E+00	0,00E+00	2,70E-11	-4,00E-12
48° Q	HTP-nc <sup>1</sup>	CTUh	7,02E-09	4,58E-10	3,31E-10	0	4,00E-12	0,00E+00	2,98E-09	-1,73E-10
	SQP <sup>1</sup>	dimensionless	3,35E+01	2,17E-01	3,10E-01	0	2,15E-02	0,00E+00	6,08E-02	-7,50E-01

PM = Particulate Matter emissions; IRP = Ionizing radiation – human health; ETP-fw = Eco toxicity – freshwater; HTP-c = Human toxicity – cancer effects; HTP-nc = Human toxicity – non cancer effects; SQP = Potential Soil Quality Index (dimensionless)

Reading example: 9.0 E-03 = 9.0\*10-3 = 0.009

<sup>1.</sup> The results of this environmental impact indicator shall be used with care as the uncertainties on these results are high or as there is limited experienced with the indicator.

<sup>2.</sup> This impact category deals mainly with the eventual impact of low dose ionizing radiation on human health of the nuclear fuel cycle. It does not consider effects due to possible nuclear accidents, occupational exposure nor due to radioactive waste disposal in underground facilities. Potential ionizing radiation from the soil, from radon and from some construction materials is also not measured by this indicator.



Resource use										
In	ndicator	Unit	A1-A3	A4	A5	C1	C2	C3	C4	D
Ç.	PERE	MJ	1,34E+01	3,55E-02	2,79E-01	0	3,51E-03	0,00E+00	4,38E-02	-1,74E-01
	PERM	MJ	1,98E+00	0,00E+00	-1,98E-02	0	0,00E+00	0,00E+00	0,00E+00	0,00E+00
~≓3	PERT	MJ	1,53E+01	3,55E-02	2,59E-01	0	3,51E-03	0,00E+00	4,38E-02	-1,74E-01
	PENRE	MJ	1,06E+01	6,64E-01	3,20E-01	0	6,28E-02	0,00E+00	3,63E-01	-1,03E+00
Å	PENRM	MJ	5,04E-01	0,00E+00	-1,51E-02	0	0,00E+00	0,00E+00	0,00E+00	0,00E+00
IA	PENRT	MJ	1,11E+01	6,64E-01	3,05E-01	0	6,28E-02	0,00E+00	3,63E-01	-1,03E+00
	SM	kg	1,62E-02	0,00E+00	3,23E-04	0	0,00E+00	0,00E+00	0,00E+00	-5,43E-02
2	RSF	MJ	0,00E+00	0,00E+00	0,00E+00	0	0,00E+00	0,00E+00	0,00E+00	0,00E+00
<u> </u>	NRSF	MJ	0,00E+00	0,00E+00	0,00E+00	0	0,00E+00	0,00E+00	0,00E+00	0,00E+00
96	FW	m <sup>3</sup>	3,83E-03	4,04E-05	2,61E-04	0	4,01E-06	0,00E+00	8,01E-05	-4,19E-04

PERE = Use of renewable primary energy excluding renewable primary energy resources used as raw materials; PERM = Use of renewable primary energy resources used as raw materials; PERT = Total use of renewable primary energy resources; PENRE = Use of non renewable primary energy excluding non-renewable primary energy resources used as raw materials; PENRT = Total use of non renewable primary energy resources; SM = Use of secondary materials; RSF = Use of renewable secondary fuels; NRSF = Use of non-renewable secondary fuels; FW = Net use of fresh water

Reading example: 9,0 E-03 = 9,0\*10-3 = 0,009



End of life - Waste											
In	dicator	Unit	A1-A3	A4	A5	C1	C2	C3	C4	D	
	HWD	kg	3,11E-07	0,00E+00	4,61E-09	0	0,00E+00	0,00E+00	4,30E-11	-3,10E-10	
Ū	NHWD	kg	1,23E-01	9,69E-05	2,70E-02	0	9,30E-06	0,00E+00	1,40E+00	-5,84E-03	
8	RWD	kg	6,78E-05	8,01E-07	8,56E-06	0	7,61E-08	0,00E+00	3,98E-06	-4,67E-06	

 $HWD = Hazardous\ waste\ disposed;\ NHWD = Non-hazardous\ waste\ disposed;\ RWD = Radioactive\ waste\ disposed$ 

Reading example: 9,0 E-03 = 9,0\*10-3 = 0,009

End of life - Outpu	End of life - Output flow												
Indica	tor	Unit	A1-A3	A4	A5	C1	C2	C3	C4	D			
<b>⊗</b> D	CRU	kg	0,00E+00	0,00E+00	0,00E+00	0	0,00E+00	0,00E+00	0,00E+00	0,00E+00			
\$>	MFR	kg	0,00E+00	0,00E+00	2,70E-02	0	0,00E+00	5,43E-02	0,00E+00	0,00E+00			
DF	MER	kg	0,00E+00	0,00E+00	1,05E-03	0	0,00E+00	0,00E+00	0,00E+00	0,00E+00			
50	EEE	MJ	0,00E+00	0,00E+00	7,90E-02	0	0,00E+00	0,00E+00	0,00E+00	0,00E+00			
D.	EET	MJ	0,00E+00	0,00E+00	2,36E-01	0	0,00E+00	0,00E+00	0,00E+00	0,00E+00			

CRU = Components for re-use; MFR = Materials for recycling; MER = Materials for energy recovery; EEE = Exported energy electrical; EET = Exported energy thermal Reading example: 9.0 E-03 = 9.0\*10-3 = 0.009

Biogenic Carbon Content									
Indicator	Unit	At the factory gate							
Biogenic carbon content in product	kg C	3,78E-02							
Biogenic carbon content in accompanying packaging	kg C	2,07E-02							

Note: 1 kg biogenic carbon is equivalent to 44/12 kg CO2.



## **Additional requirements**

## Greenhouse gas emissions from the use of electricity in the manufacturing phase

National production mix from import, low voltage (production of transmission lines, in addition to direct emissions and losses in grid) of applied electricity for the manufacturing process (A3).

## **Dangerous substances**

The product contains no substances given by the REACH Candidate list.

## **Indoor environment**

There are no legal requirements for indoor emissions of stone wool thermal insulation products.

## **Additional Environmental Information**

Additional environmer	Additional environmental impact indicators required in NPCR Part A for construction products											
Indicator	Unit	A1-A3	A4	A5	C1	C2	C3	C4	D			
GWPIOBC	kg CO <sub>2</sub> -eq	1,06E+00	5,02E-02	2,99E-02	0	4,72E-03	0,00E+00	2,72E-02	-4,12E-02			

GWP-IOBC: Global warming potential calculated according to the principle of instantaneous oxidation. In order to increase the transparency of biogenic carbon contribution to climate impact, the indicator GWP-IOBC is required as it declares climate impacts calculated according to the principle of instantaneous oxidation. GWP-IOBC is also referred to as GWP-GHG in context to Swedish public procurement legislation.



## **Bibliography**

ISO 14025:2010 - Environmental labels and declarations - Type III environmental declarations - Principles and procedures

ISO 14044:2006 - Environmental management - Life cycle assessment - Requirements and guidelines

EN 15804:2012 + A2:2019 - Sustainability of construction works - Environmental product declaration - Core rules for the product category of construction products

EN 12939:2000 - Thermal performance of building materials and products - Determination of thermal resistance by means of guarded hot plate and heat flow meter methods - Thick products of high and medium thermal resistance

EN 12667:2001 - Thermal performance of building materials and products – determination of thermal resistance by means of guarded hot plate and heat flow meter methods – Products of high and medium thermal resistance

EN 13501-1:2007+A1:2009 - Fire classification of construction products and building elements - Part 1: Classification using data from reaction to fire tests

ISO 21930:2007 - Sustainability in building construction - Environmental declaration of building products

PCR - NPCR Part A Construction products and services

PCR - NPCR 012:2022 version 2.0. Part B for Thermal insulation products

Larisa Xanthopoulou - Background LCA report for EPDs ROCKWOOL Nordics, Feb. 2022

Larisa Xanthopoulou - ROCKWOOL Rules for publishing EPDs, ver.3, December 2021

	Program operator and publisher	Phone:	+47 977 22 020
© epd-norge	The Norwegian EPD Foundation	e-mail:	post@epd-norge.no
Global program operatør	Post Box 5250 Majorstuen, 0303 Oslo, Norway	web:	www.epd-norge.no
	Owner of the declaration:	Phone:	+45 4656 1616
<b>PAROCKWOOL</b>	ROCKWOOL Nordics	e-mail:	info@rockwool.com
	Hovedgaden 501, DK-2640 Hedehusene, Denmark	web:	www.rockwool.dk
	Author of the Life Cycle Assessment	Phone:	+47 916 50 916
(LCA)	LCA.no AS	e-mail:	post@lca.no
.no	Dokka 6A, 1671 Kråkerøy, Norway	web:	www.lca.no
	Developer of EPD generator	Phone:	+47 916 50 916
(LCA)	LCA.no AS	e-mail:	post@lca.no
.no	Dokka 6A, 1671 Kråkerøy, Norway	web:	www.lca.no
ECO PLATFORM	ECO Platform	web:	www.eco-platform.org
Verifico	ECO Portal	web:	ECO Portal





## Appendix 1

Specific GWP values ROCKWOOL® Prolit Lamella Mat paper for the Nordic market (R=1)

EPD ID: NEPD-4117-3336 (RW655102)

EPD Name: ROCKWOOL® Prolit Lamella Mat (paper) for the Nordic market (R=1)

Thickness	Weight		kg CO2 -eq/m²								
(mm)	(kg/m²)		A1-A3	A4	A5	В	C1	C2	C3	C4	D1
20	0,72	GWP <sub>total</sub>	4,24E-01	2,54E-02	5,62E-02	MNR	0,00E+00	2,41E-03	0,00E+00	1,55E-01	-2,07E-02
		GWP <sub>fossil</sub>	6,06E-01	2,52E-02	1,66E-02	MNR	0,00E+00	2,40E-03	0,00E+00	1,88E-02	-2,28E-02
		GWP <sub>biogen</sub>	-1,83E-01	0,00E+00	3,96E-02	MNR	0,00E+00	0,00E+00	0,00E+00	1,36E-01	2,12E-03
		GWP <sub>Iuluc</sub>	3,57E-04	1,96E-04	1,13E-05	MNR	0,00E+00	1,97E-05	0,00E+00	3,77E-05	-5,34E-06
	1,08	GWP <sub>total</sub>	6,86E-01	3,81E-02	8,43E-02	MNR	0,00E+00	3,62E-03	0,00E+00	1,61E-01	-3,10E-02
20		GWP <sub>fossil</sub>	8,87E-01	3,78E-02	2,48E-02	MNR	0,00E+00	3,60E-03	0,00E+00	2,40E-02	-3,41E-02
30		GWP <sub>biogen</sub>	-2,02E-01	0,00E+00	5,95E-02	MNR	0,00E+00	0,00E+00	0,00E+00	1,36E-01	3,18E-03
		GWP <sub>Iuluc</sub>	4,81E-04	2,94E-04	1,70E-05	MNR	0,00E+00	2,96E-05	0,00E+00	5,30E-05	-8,01E-06
		GWP <sub>total</sub>	9,49E-01	5,08E-02	1,12E-01	MNR	0,00E+00	4,82E-03	0,00E+00	1,66E-01	-4,13E-02
40	4.44	GWP <sub>fossil</sub>	1,17E+00	5,04E-02	3,31E-02	MNR	0,00E+00	4,80E-03	0,00E+00	2,91E-02	-4,55E-02
40	1,44	GWP <sub>biogen</sub>	-2,22E-01	0,00E+00	7,93E-02	MNR	0,00E+00	0,00E+00	0,00E+00	1,36E-01	4,23E-03
		GWP <sub>Iuluc</sub>	6,05E-04	3,92E-04	2,26E-05	MNR	0,00E+00	3,95E-05	0,00E+00	6,83E-05	-1,07E-05
50	1,80	GWP <sub>total</sub>	1,21E+00	6,35E-02	1,41E-01	MNR	0,00E+00	6,03E-03	0,00E+00	1,71E-01	-5,17E-02
		GWP <sub>fossil</sub>	1,45E+00	6,30E-02	4,14E-02	MNR	0,00E+00	5,99E-03	0,00E+00	3,43E-02	-5,69E-02
		GWP <sub>biogen</sub>	-2,41E-01	0,00E+00	9,91E-02	MNR	0,00E+00	0,00E+00	0,00E+00	1,36E-01	5,29E-03
		GWP <sub>Iuluc</sub>	7,30E-04	4,90E-04	2,83E-05	MNR	0,00E+00	4,93E-05	0,00E+00	8,35E-05	-1,34E-05
60	2,16	GWP <sub>total</sub>	1,47E+00	7,62E-02	1,69E-01	MNR	0,00E+00	7,24E-03	0,00E+00	1,76E-01	-6,20E-02
		GWP <sub>fossil</sub>	1,73E+00	7,56E-02	4,97E-02	MNR	0,00E+00	7,19E-03	0,00E+00	3,95E-02	-6,83E-02
		GWP <sub>biogen</sub>	-2,60E-01	0,00E+00	1,19E-01	MNR	0,00E+00	0,00E+00	0,00E+00	1,36E-01	6,35E-03
		GWP <sub>Iuluc</sub>	8,54E-04	5,88E-04	3,39E-05	MNR	0,00E+00	5,92E-05	0,00E+00	9,88E-05	-1,60E-05
80	2,88	GWP <sub>total</sub>	2,00E+00	1,02E-01	2,25E-01	MNR	0,00E+00	9,65E-03	0,00E+00	1,86E-01	-8,27E-02
		GWP <sub>fossil</sub>	2,30E+00	1,01E-01	6,62E-02	MNR	0,00E+00	9,59E-03	0,00E+00	4,99E-02	-9,10E-02
		GWP <sub>biogen</sub>	-2,99E-01	0,00E+00	1,59E-01	MNR	0,00E+00	0,00E+00	0,00E+00	1,36E-01	8,47E-03
		GWP <sub>Iuluc</sub>	1,10E-03	7,83E-04	4,52E-05	MNR	0,00E+00	7,89E-05	0,00E+00	1,29E-04	-2,14E-05
100	3,60	GWP <sub>total</sub>	2,52E+00	1,27E-01	2,81E-01	MNR	0,00E+00	1,21E-02	0,00E+00	1,97E-01	-1,03E-01
		GWP <sub>fossil</sub>	2,86E+00	1,26E-01	8,28E-02	MNR	0,00E+00	1,20E-02	0,00E+00	6,02E-02	-1,14E-01
		GWP <sub>biogen</sub>	-3,38E-01	0,00E+00	1,98E-01	MNR	0,00E+00	0,00E+00	0,00E+00	1,36E-01	1,06E-02
		GWP <sub>Iuluc</sub>	1,35E-03	9,79E-04	5,65E-05	MNR	0,00E+00	9,86E-05	0,00E+00	1,60E-04	-2,67E-05

<sup>\*</sup>MNR = Module not relevant